

Technical Information

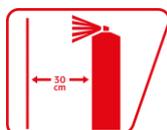
Wanda 620 Primer Light Grey/ Dark Grey —W2.01.03



A universal fast drying aerosol primer suitable for isolating small sanded-through spots. Available in light and dark grey for optimal coverage of the topcoat.



Mixing ratio
Shake thoroughly before use



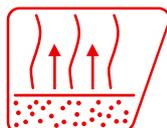
Application distance
12-18 cm



Application
2-3 coats



Aerosol use
Invert aerosol and depress nozzle after use



Flash-off
Between coats: 5-10 minutes at 20°C



Drying	20°C 30 minutes	60°C 15 minutes
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Sanding
P500

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Product and Additives	Wanda 620 Primer Light Grey/Dark Grey		
Suitable substrates	<ul style="list-style-type: none"> • Steel • Existing finishes • All Wanda primers 		
Surface Preparation	Final sanding step dry sanding: P320 Final sanding step Wet sanding: P600		
Process	Apply 2 or 3 single coats; allow to become touch dry between coats. In general, this will take 5-10 min at 20°C. This time can be greatly influenced by the conditions at the time of application.		
Film Thickness	25-30 µm		
Drying times	Drying	20°C	60°C*
		30 minutes	15 minutes
	<i>*Object temperature</i>		
Shelf life	1 year at 20°C		
Color	Available in Light & Dark Grey		
VOC	2004/42/II B(e)(840)680 The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840 g/liter VOC. The VOC content of this product in ready to use form is max. 680g/liter.		

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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