

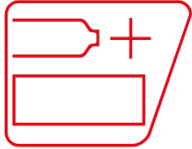
Technical Information

Wanda 500 Putty Multiuse

—W3.02.01



Two-pack polyester putty for car refinish to fill dents and surface irregularities. Very good adhesion on various substrates like steel, zinc coated and aluminium surfaces.

**Mixing ratio**

100: 500 Putty Multiuse

2-3: Putty Hardener

**Application time**

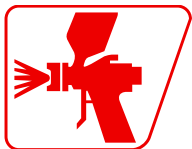
5-6 minutes

**Drying**

18-20 minutes at 20°C

**Before Filler application**

P220-P320

**Recoatability**

Wanda Primers and Fillers

**Protection**

Use suitable respiratory protection.

AkzoNobel Vehicle Refinishes recommends the use of a fresh air supply respirator.

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|-------------------------------|--|------------------------------|
| Product and Additives | 500 Putty Multiuse Putty Hardener (in the set) | |
| Basic Raw Materials | 500 Putty Multiuse: Hardener: | Polyester resins Peroxide |
| Suitable substrates | Steel Zinc coated steel Aluminum 2K Epoxy Primer Polyester laminates Polyester glass fiber Note: Do not apply 500 Putty Multiuse on Washprimers | |
| Surface preparation | Steel: Degrease and abrade with P120 grit paper Zinc-Coated Steel: Degrease and abrade with P220 grit paper Aluminum: Degrease and abrade with P120 grit paper Polyester Laminates: Clean with warm water, degrease and abrade with P220-P320 | |
| Mixing Ratio | 100: 500 Putty Multiuse 2-3: Putty Hardener Note: Do not add more hardener than specified. Mix thoroughly to achieve a uniform mixture in color. | |
| Potlife | 5-6 minutes at 20°C | |
| Application | To be applied with a knife or spatula over well sanded and degreased substrates. | |
| Cleaning of equipment | Use Wandabase Guncleaner | |
| Drying times | Dry to sand: 18-20 minutes at 20°C If force dried, temperature should not exceed 70°C to avoid cracking, bubbling, or loss of adhesion. | |
| Recommended sand paper | Dry sanding: P220-P320 grit | |
| Recoatability | Wanda Primers and Fillers | |
| Product storage | Avoid extreme temperature fluctuations. | |
| Shelf life | Product shelf-life is determined when products are stored unopened 500 Putty Multiuse: 1 year at 20°C | |
| VOC | 2004/42/II(b)(250)120 The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250 g/liter VOC. The VOC content of this product in ready to use form is max. 120 g/liter | |

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FOR PROFESSIONAL USE WITH SUITABLE HS&E EQUIPMENT

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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